

## PROFILED FRAME

### ABSTRACT

A profiled frame, as a window frame and/or door frame of a motor vehicle door or lid, is manufactured as a roll formed profile from flat strip material, in particular from flat steel, with a preferably closed hollow profile and with preferably at least one flange following the progression of the hollow profile, and with at least one contact surface (15) and/or one attachment formation (16) on the hollow profile and/or the flange. At least one contact surface (15) and/or attachment formation (16) is fashioned into an additional profile which is separate from a hollow profile, and that the additional profile is permanently and rigidly connected with said hollow profile, in particular welded to it.